



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3067-1

Job Sheet 172795



Part No: D3067-1

Job Qty: 60 ea

Part Name: End Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/7/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP: 03.01.21 Remove step 6 (Deburr) KJ IPP Rev:B Now on Water jet 06-06-16 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea		3/6/18	0.00	0.00	Start Up Waterjet		SC 18/03/04
100	Waterjet	60 pcs		3/6/18	0.00	0.80	Waterjet1		SC 18/03/04
120	QC	60 pcs		3/6/18	0.00	0.00	QC8		38
130	Brake NC	60 pcs		3/7/18	0.00	0.48	Brake NC 1		DAS9-89
140	QC	60 pcs		3/7/18	0.00	0.00	QC5		38
150	Packaging	60 pcs		3/7/18	0.00	0.00	Packaging3		9-89 CPC
160	QC21-SA	60 Ea		3/7/18	0.00	0.00	QC21		DAS

Part Op 100 - 1-Cut as per Dwg D3067
Descriptions: 130 - Bend as per Dwg D3067
150 - *** STOCK IN STEP CELL***

21 MAR 06 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.063	5052-H32 .063 Sheet	3.7500 sf (.0625 ea)	90-Start up Operation	

8009786

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H32S.063	4	39	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	End Plate	2.900inches ± 0.010	2.910 2.890	2.901	
2	End Plate	2.749inches ± 0.010	2.759 2.739	2.75	

Plex 3/2/18 8:47 AM dart.leroux.jason



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Container No: S047606



Part: D3067-1

Job No: 172795

Serial No/Batch: S047606

Revision:

Inspector:

Date: 03/04/18